The S1 card is an addition card employed to add new I/O to the basic controller. For compatibility see the technical sheet of the basic controller. The additional functions with this card are described in the below table.

ASSEMBLY OPERATIONS

Turn off the power controller. Place the white spacers and the pins of the male connector above the holes and the female connector provided in the basic card. Make sure that every pin of the male connector are aligned to the female connector. Hold the hands as shown in the picture and push strongly towards the below card until the spacers anchor down. Once anchored the card, make sure that the pins of the male connector are completely inserted in the female connector. If the pins are lifted up, push them down until completely inserted.



